

the **LIGHTING** INSPIRATION BOOK

SPRING / SUMMER 2023

poetic passionate fluid ethical lively memorable powerful leading unique visionary reliable handmade

SLAMP:

limitless PROJECTS

The semantics of lighting culture can be distilled into one essential concept: the curation of tactile aesthetics opens a portal to the unique, intangible dialogue held by illumination and spatial identity. Luminous choices are a calling card, the gateway to an inimitable feeling that lingers long after we've literally stepped away from a place. Piquing the physical senses is simply the beginning of a more internal impact that lighting design holds for an individual, shaping their immediate perception and defining an overall experience that reaches beyond brick and mortar, leaving behind the simplicity of four walls. Slamp has been at it for years, scribbling, illustrating far outside typical design frontiers in order to step over established boundaries that classify light as a peripheral element, an afterthought to other objects. Objects are palpable and

specifically defined only thanks to the true architect of visual and emotional consciousness: illumination. Whether steeped in opulent abundance, an excess of minimalism, linear innovation, or wafting, limitless poetic verse, the following pages trace how Slamp's endless luminous possibilities stand as the genesis of one's surroundings, the precise foundation for what will be conceived, and what is perceived. The company's take on avant-garde, versatile modular options and standalone pieces to be combined at will moves from shapeshifting expansive elements that beg for bespoke installations to stark architectural sculptures that make up the lustrous bones of a place, when singular or elegantly combined. This book is an invitation, a peek into the potential, the aesthetically unbound, the never-imagined power of light.

SAR TO RIAI HANDCRAFTING

handmade in Italy SINCE 1994

Slamp has been at the forefront of creating innovative, original, eclectic, and contemporary lamps since 1994, taking inspiration from the natural world, architectural and **sartorial genius**, and artistic trends. Slamp creates suggestive, luminous, and versatile objects using the latest generation of materials, manually molded into elements that combined together, make up a luxurious landscape.

The use of exclusive, lightweight and resistant technopolymers gives a unique and recognizable touch to every lamp, allowing for three dimensional forms, decorations, and effects that would be **impossible using** any other material. Much like any maison dedicated to haute couture, Slamp lamps undergo a precise ritual that transforms a sheet of technopolymer material into an exceptionally decorative, three dimensional shape through cold cutting and handcrafting.





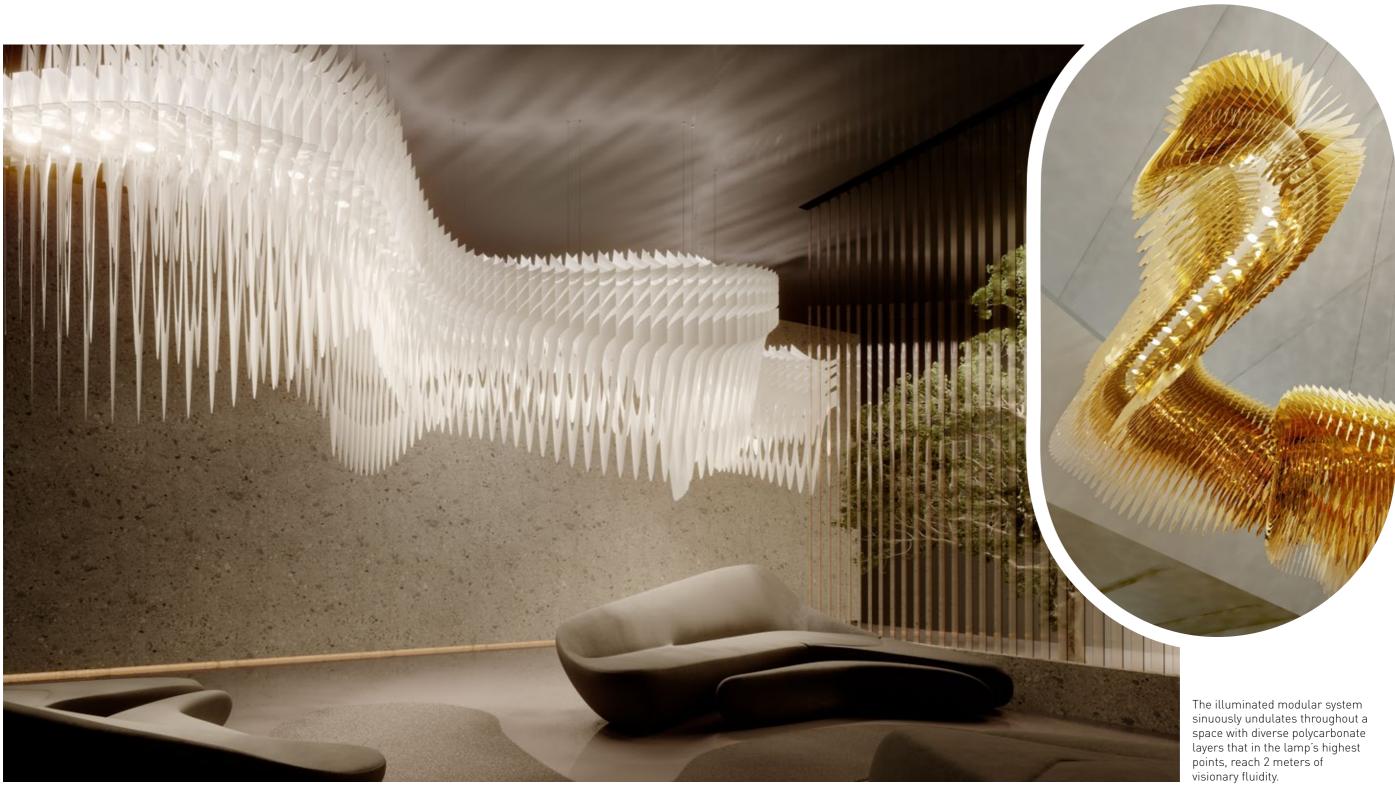
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To celebrate the 10 year anniversary of Slamp's collaboration with Hadid esign Studio, Zaha's iconic 2013 Aria takes on new form in a modular version.

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10TH ANNIVERSARY





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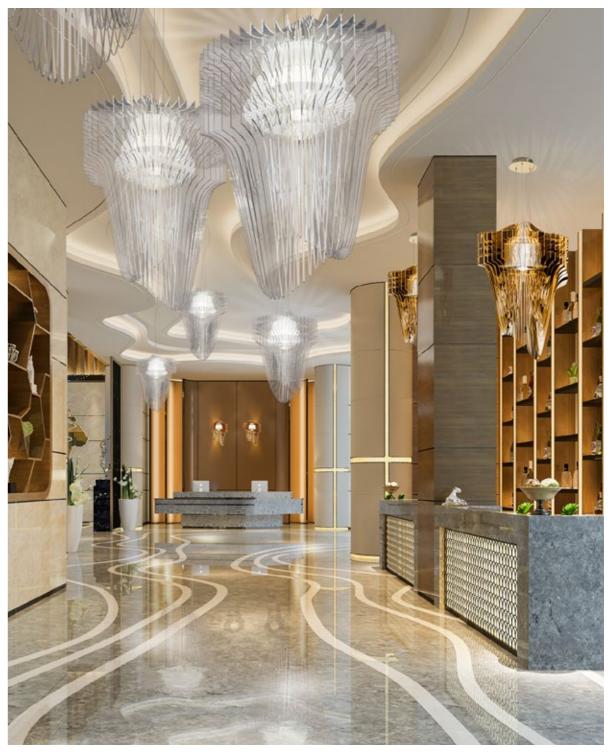




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Zaha Hadid and Slamp have collaborated since 2013 to create visionary, fluid and dynamic glowing architecture that brings the architect's revolutionary and iconic semantics to hospitality interiors. Pictured: Avia Suspension (white and black fade) and Aria Gold Applique.





ARIA: Available in 4 sizes, ranging from Small Ø50 cm x h. 75 cm - Ø19-3/4" x h. 29-1/2" to XL Ø90 cm x h. 130 cm - Ø 35-1/2" x h 51-1/4".

AVIA: Available in 4 sizes, ranging from Small Ø45 x h. 85 cm - Ø17-3/4" x h. 33-1/2" to XL Ø75 x h. 140 cm - Ø32-1/2 x h. 55".



Avia and Aria's sculptural, almost skeletal elements blend with a sense of ethereal weight and structure, transmitting the same natural, inviting rigidity encompassed in Hadid's exemplary work

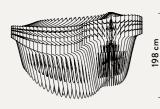
ARIA INFINITA TECHNICAL DETAILS

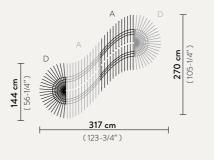
The Slamp Team can customize solutions to any space, working alongside designers.

3 ARRANGEMENTS SHOW SLAMP & ZAHA HADID STUDIO PRODUCT'S DECOR POSSIBILITIES

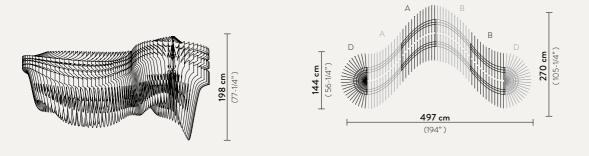
ARIA INFINITA ARRANGEMENT 1

30 X 12W LED Filament Bulbs + 8 x 12W Spot LED Par 38





ARIA INFINITA ARRANGEMENT 2 54 X 12W LED Filament Bulbs + 14 x 12W Spot LED Par 38



ARIA INFINITA ARRANGEMENT 3 78 X 12W LED Filament Bulbs + 22 x 12W Spot LED Par 38 677 cm (264")

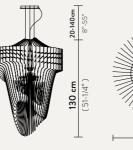
ARIA AND AVIA TECHNICAL DETAILS

ARIA XL

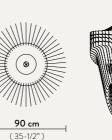
6 X 12W LED Filament Bulbs E27/E26 + 1 X 11W Spot LED Par 30 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex® and Lentiflex®

ARIA LARGE

4 X 12W LED Filament Bulbs E27/E26 + 1 X 11W Spot LED Par 30 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex® and Lentiflex®



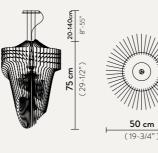
ARIA SMALL



AVIA XL

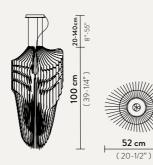
2 X 12W LED Filament Bulbs E27/E26 + 1 X 7W Spot LED Par 20 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]

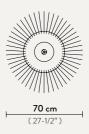
6 X 12W LED Filament Bulbs E27/E26 + 1 X 11W Spot LED Par 30 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]



AVIA MEDIUM

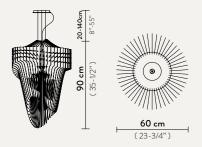
3 X 12W LED Filament Bulbs E27/E26 + 1 X 7W Spot LED Par 20 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]





ARIA MEDIUM

3 X 12W LED Filament Bulbs E27/E26 + 1 X 7W Spot LED Par 20 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]



75 cm (32-1/2")

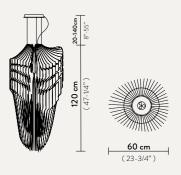
AVIA EDITION MEDIUM

A Limited series of 99 pieces per colour (Torquoise and Blue). The autenticity of each piece is guarenteed numerically, stated on the lamp and ID card.



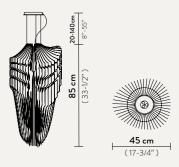
AVIA LARGE

4 X 12W LED Filament Bulbs E27/E26 + 1 X 11W Spot LED Par 30 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]



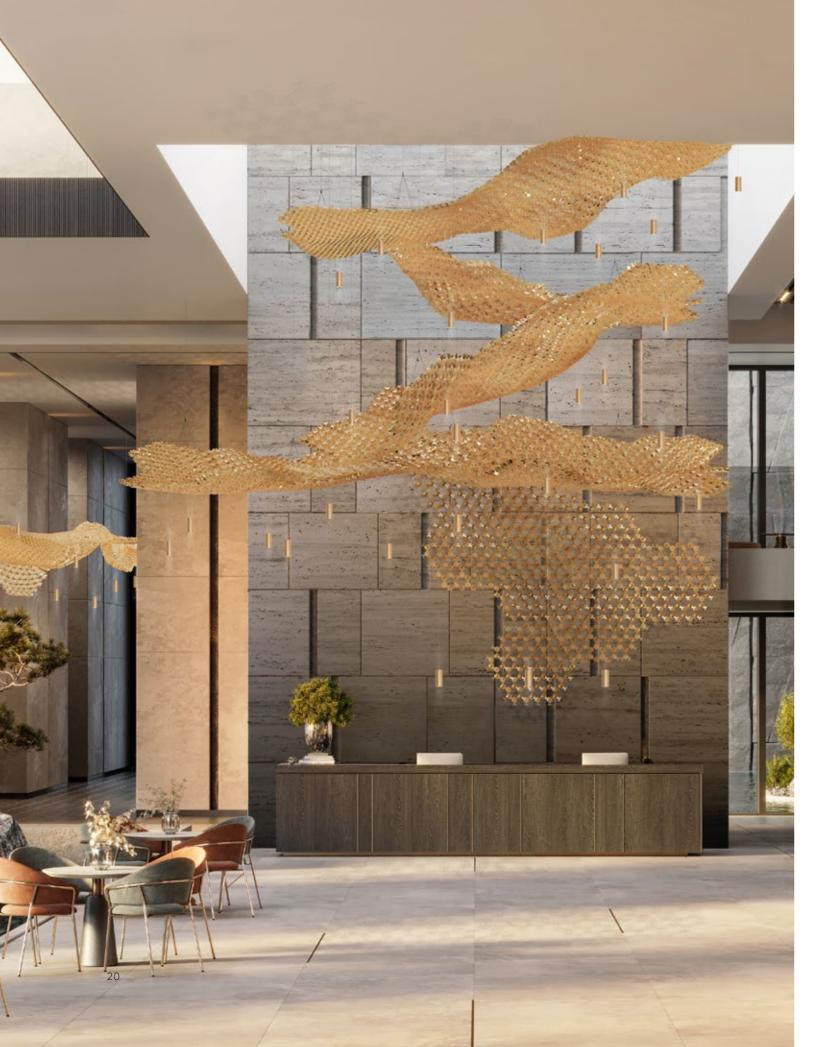
AVIA SMALL

2 X 12W LED Filament Bulbs E27/E26 + 1 X 7W Spot LED Par 20 E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex[®] and Lentiflex[®]





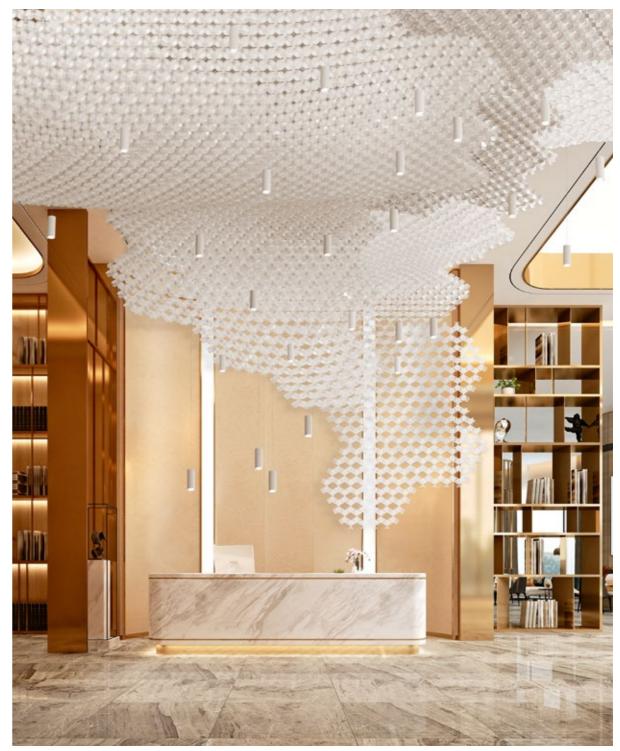
Pictured: 616 modules with 122 bidirectional spotlights.



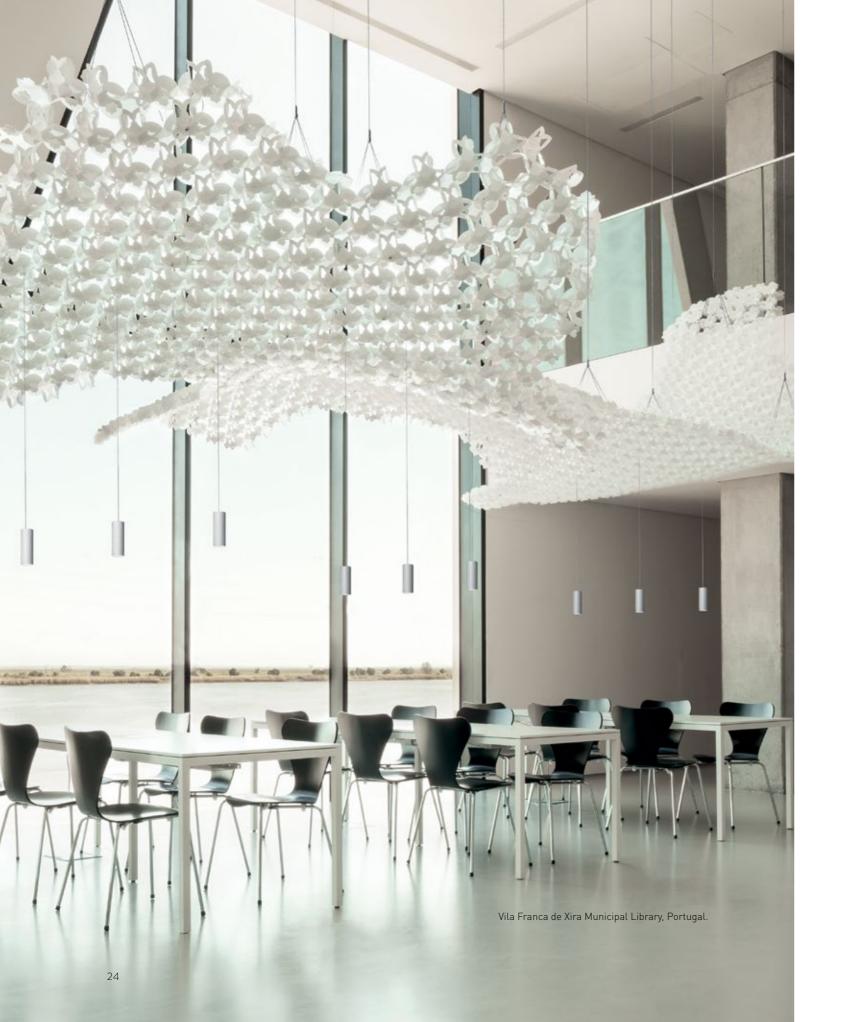


Previous page: 70 Velvet modules define spaces within a lobby; silky, printed Lentiflex® throws iridescent refractions thanks to the glow of bidirectional spotlights. This page: Velvet finish details





Nuvem features one sqm. modules that can be infinitely combined; each includes a bidirectional spotlight. This page: 3 overlapping bands of Nuvem create a composition of 115 modules. Additional spotlights can be purchased to amplify illumination. Previous page: 84 modules with 16 bidirectional spotlights.





MDO MONTECARLO PRIZE







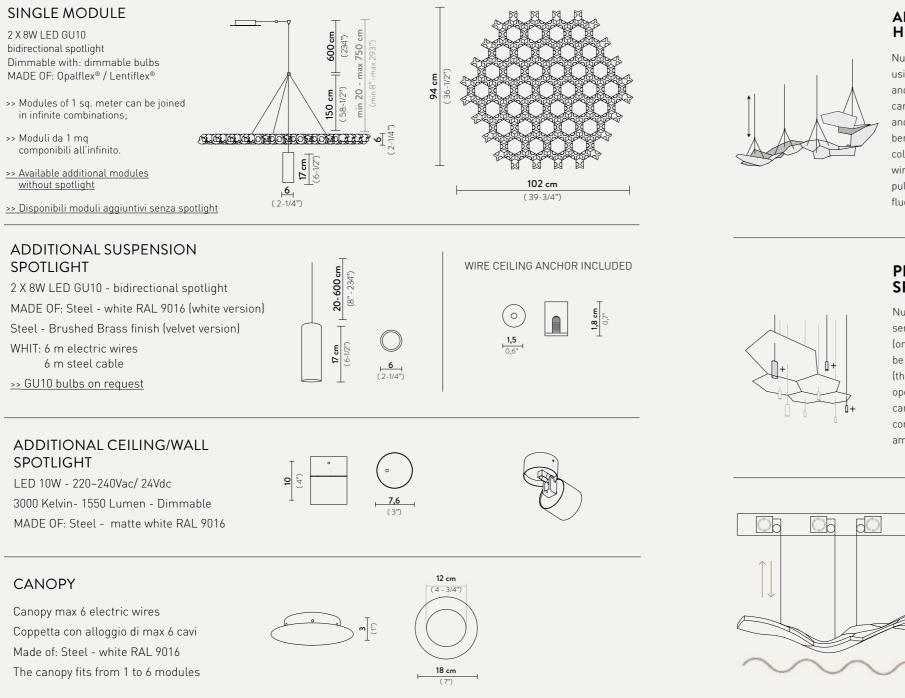






NUVEM MODULAR SYSTEM

TECHNICAL DETAILS



ADJUSTABLE HEIGHT

Nuvem's height can be adjusted using the 6 meter cable (234"), and once suspended, the design can be "moulded" using the push and pull system located directly beneath each module. The lamp collapses or tenses when the wires are pushed (released) or pulled, giving the ceiling a fluctuating feeling.

PERSONALIZED SPOTLIGHTS

Nuvem's lighting system is a series of bidirectional spotlights (one per square meter) that can be positioned above or below (threaded through the modules' openings). Additional spotlights can be purchased separately for compositions that require amplified illumination.

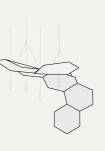
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components.

INFINITE **EXTENSIONS**



The meter-long hexagonal elements are easily connected by hand using a series of interlocking tabs that allow for limitless omnidirectional installation. The modules facilitate the adaptable and mutable personalization of private and contract spaces, adding a strong artistic note to each.



VERTICAL DECORATION

Weightless and free...just like a cloud. Nuvem goes beyond traditional illumination, with agile anatomy that allows it to transform the architectural elements of a space, running across the ceiling and moving down the walls, creating an infinite sky.

SHIFT AND CHANGE POSITIONS THANKS TO THE APP

Nuvem's steel wires located within each module can shift and change position thanks to motors enclosed within the ceiling, synchronizing to create fluid movement. A Bluetooth remote controls the movement through an app available for Android smartphones.

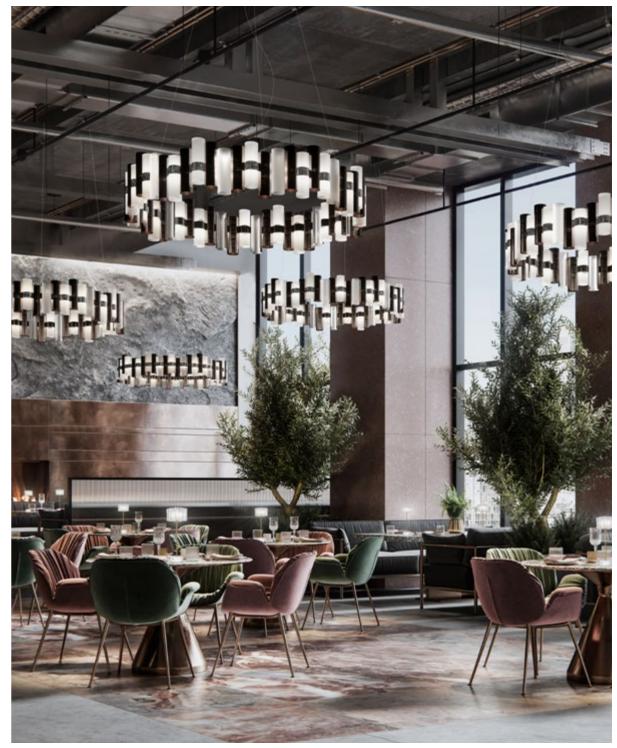
This feature is available for compositions starting at 10 modules, and a lowered ceiling must be present or created to contain all necessary



Pictured: a custom version of Ø100 cm x h.170 cm. 372 W 100-240 Vac / 24Vdc- Lumen 43.140 - 2700 Kelvin - CRI > 90.

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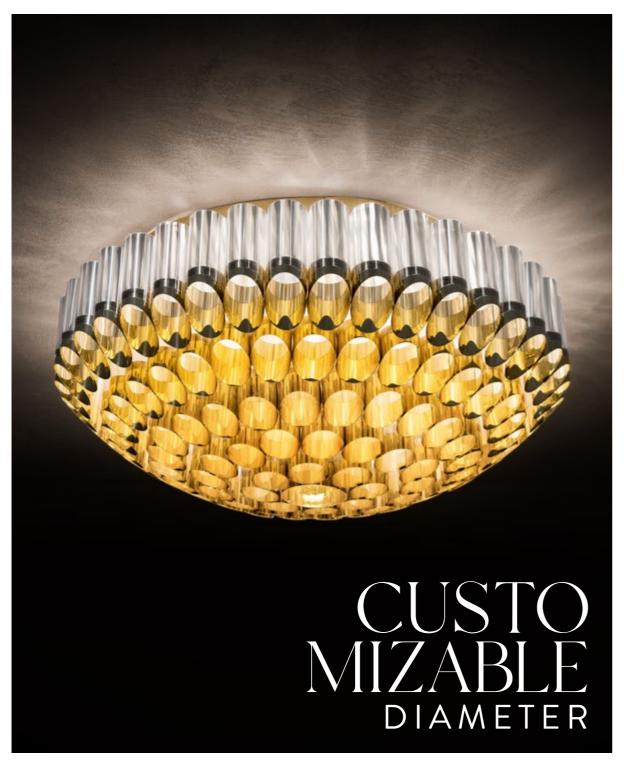
The suspension's colors and size can be customized upon request, fitting for large scale installations. Previous page: a custom version of 3 different rings in the white finish. Ø156 cm x h. 85 cm. This page: a custom version of La Lollo gradient of Ø160 cm x h. 35 cm.





Odeon can be customized for any project with a diameter reaching up to 210 cm. and adaptable technical aspects to meet specific requirements.

IT INULA



Odeon 100: 12 x12W E27/E26 LED Filament bulbs + 1 x 6,5W E27/E26 Spot LED, PAR 38 (Ø12,2 cm x h.13 cm) Odeon 65: 6 x12W E27/E26 LED Filament bulbs + 1 x 6,5W E27/E26 Spot LED, PAR 38 (Ø12,2 cm x h.13 cm) Odeon Custom solution: adaptable lighting settings for specific installations.



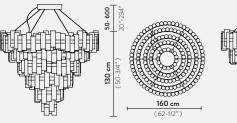
LA LOLLO AND ODEON **TECHNICAL DETAILS**

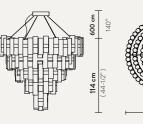
CUSTOM LA LOLLONA 6

LED: 630 W - 100~240Vac/ 24Vdc 65.250 Lumen - 2700 Kelvin Dimmable with PWM / 0-10 or Potentiometer (110V-220V) Additional dimming system Dali, Casambi upon request Made of: Lentiflex[®] / Opalflex[®] Lentiflex[®] with cold foil



LED: 390 W - 100~240Vac/ 24Vdc 44.555 Lumen - 2700 Kelvin - CRI >90 Dimmable with PWM / 0-10 or Potentiometer (110V-220V) Additional dimming system Dali, Casambi upon request Made of: Lentiflex® / Opalflex® Lentiflex[®] with cold foil





LED: 80W - 110~240Vac/ 24Vdc

110V version dimmable with: Triac

Casambi, Triac upon request

Made of: Lentiflex® / Opalflex®

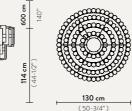
9.000 Lumen - 2700 Kelvin - CRI >90

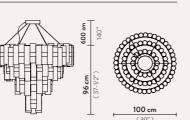
220V version dimmable with: PWM / 0-10 or

Additional dimming system Dali, Bluetooth,

LA LOLLO

Potentiometer





LA LOLLO M

LA LOLLONA 4

LED: 242 W - 100~240Vac/ 24Vdc

Dimmable with PWM / 0-10 or

Made of: Lentiflex®/Opalflex®

Lentiflex[®] with cold foil

Potentiometer (110V-220V)

upon request

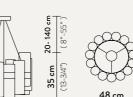
28.140 Lumen - 2700 Kelvin - CRI >90

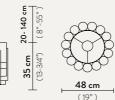
Additional dimming system Dali, Casambi

LED: 40W - 110~240Vac/ 24Vdc 4.600 Lumen - 2700 Kelvin - CRI >90 220V version dimmable with: PWM / 0-10 or Potentiometer

110V version dimmable with: Triac Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

Made of: Lentiflex® / Opalflex® Lentiflex[®] with cold foil





CUSTOM ODEON

Product's diameter can be

customized for the project,

reaching up to 210 cm max (82")

Technical lighting details will be

adapted to the specific project.

Potentiometer (110V-220V) Additional dimming system Dali, Casambi

160 cm

(62-1/2"

20.636 Lumen - 2700 Kelvin - CRI >90

CUSTOM LA LOLLO

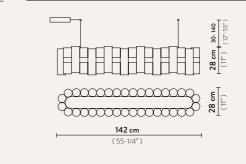
LED: 180 W - 100~240Vac/24Vdc

Dimmable with PWM / 0-10 or

upon request Made of: Lentiflex[®] / Opalflex[®] Lentiflex[®] with cold foil



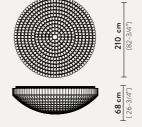
LED: 110W - 110~240Vac /24Vdc 12.420 Lumen - 2700 Kelvin - CRI > 90 Dimmable with: PWM, 0-10 or Potentiometer 110V version dimmable with: Triac Additional dimming system Dali, Casambi upon request Made of: Lentiflex® / Opalflex® Lentiflex[®] with cold foil

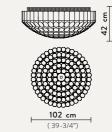


ODEON 100

12 X 12W LED Filament Bulbs E27/E26

+ 1 X 6,5W Spot LED E27/E26 PAR 38 (Ø12,2 cm x h.13 cm) Dimmable with dimmable bulbs Made of: Lentiflex[®] with cold foil





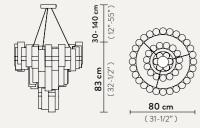
LA LOLLO AND ODEON'S DIAMETER AND NUMBER OF RINGS CAN BE PERSONALIZED. TECHNICAL LIGHTING DETAILS WILL BE ADAPTED TO THE SPECIFIC PROJECT. i)

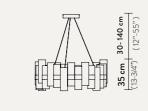
LA LOLLO XL

LED: 130W - 110~240Vac/ 24Vdc 15.000 Lumen - 2700 Kelvin - CRI >90 220V version dimmable with: PWM / 0-10 or Potentiometer

110V version dimmable with: Triac Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

Made of: Lentiflex[®] / Opalflex[®] Lentiflex[®] with cold foil





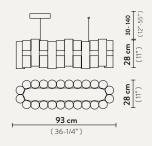
Lentiflex[®] with cold foil

80 cm

(31-1/2")

LA LOLLO LINEAR 100

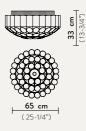
LED: 70W - 110~240Vac /24Vdc 7.820 Lumen - 2700 Kelvin - CRI > 90 Dimmable with: Triac Trailing Edge Additional dimming system Dali, Casambi upon request Made of: Lentiflex® / Opalflex® Lentiflex[®] with cold foil

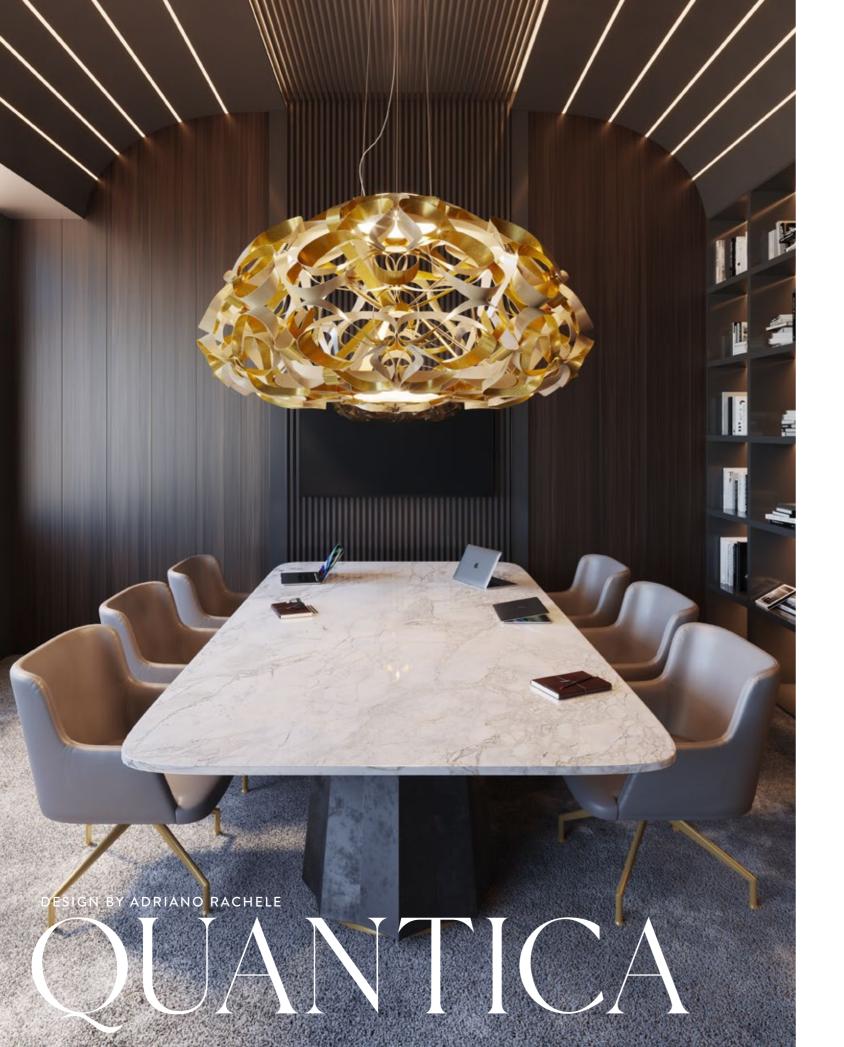


ODEON 65

6 X 12W LED Filament Bulbs E27/E26 + 1 X 6,5W Spot LED E27/E26 PAR 38 (Ø12,2 cm x h.13 cm) Dimmable with dimmable bulbs Made of: Lentiflex[®] with cold foil









Quantica 120

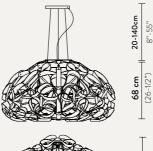


Quantica was inspired by the intangible, delicate energy that connects all things through never-ending ties that follow precise geometric parameters.

QUANTICA TECHNICAL DETAILS

QUANTICA 120

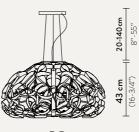
8 X 12W LED Filament Bulb E26/E27 Made of: Opalflex® with cold-coating gold foil





QUANTICA 75

4 X 12W LED Filament Bulb E26/E27 Made of: Opalflex® with cold-coating gold foil







A cold application of gold foil creates a unique texture that printing or paints cannot replicate.

Pinpoints of copper stems and flurries of delicate wisps cast minute reflections, buoyant yet defining the surrounding spaces without dominating them. Pictured: a free-standing cascade of 147 blooms.

DESIGN BY MARC SADLER



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Slamp's exclusive, unbreakable Lentiflex® technopolymer is manually sculpted at a controlled temperature to create an illuminated bloom. Previous page: a free-standing cascade of 147 blooms.



TULIP SUSPENSION

TECHNICAL DETAILS

TULIP 14 FREE-STANDING

14 x 3.2W LED - 6300 Lumen 2700 Kelvin - 110 ~220Vac / 24Vdc Dimmable with: PWM / 0-10

Additional dimming sistem Dali, Bluetooth, Casambi upon request

Made of: Lentiflex[®] / Matte Brushed Brass With:Matte Brushed Brass finish canopy and copper electric wire

Main Copper Electric wire: max 300 cm (117") Maximum distance from one tulip to another

(electric copper cable) of 80 cm / 31" Adjustable steel cable: 20-300 cm

(7-3/4" - 117")

CANOPY Ø30 x h.4,5 cm (Ø11,7" x 1,75") 5 cm 2" **9cm** 6 **40 cm** 15-1/2"

TULIP 14 LINEAR

14 x 3.2W LED -6300 Lumen – 2700 Kelvin Power Supply: 110 ~220Vac / 24Vdc

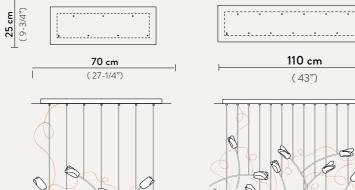
TULIP7 LINEAR

7 x 3.2W LED - 3150 Lumen – 2700 Kelvin Power Supply: 110 ~220Vac / 24Vdc

Additional dimming sistem Dali, Bluetooth, Casambi upon request

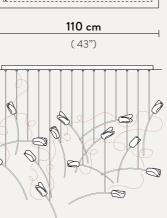
Made of: Lentiflex[®] / Matte Brushed Brass With:Matte Brushed Brass finish canopy and copper electric wire Main Copper Electric wire: max 300 cm (117") Maximum distance from one tulip to another (electric copper cable) of 80 cm / 31"

Adjustable steel cable: 20-300 cm (7-3/4" - 117")



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TULIP 14 ROUND

14 x 3.2W LED -6300 Lumen – 2700 Kelvin Power Supply: 110 ~220Vac / 24Vdc

TULIP 7 ROUND

7 x 3.2W LED - 3150 Lumen – 2700 Kelvin Power Supply: 110 ~220Vac / 24Vdc

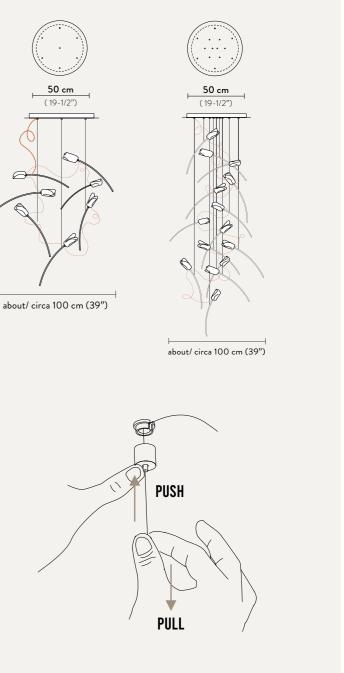
Additional dimming sistem Dali, Bluetooth, Casambi upon request

Made of: Lentiflex[®] / Matte Brushed Brass With:Matte Brushed Brass finish canopy and copper electric wire Main Copper Electric wire: max 300 cm (117") Maximum distance from one tulip to another (electric copper cable) of 80 cm / 31"

Adjustable steel cable: 20-300 cm [7-3/4" - 117"]

EASILY ADJUSTED HEIGHT

The height of Tulip's blooms can be adjusted using the push and pull system, even after installation. Release the clamp to loosen steel cables, thread them upwards gently until they reach the desired height, and then tighten the clamp.



LE GRAND DESIGN BY BRUI CERENION DESIGN BY BRUNO RAINAILDI

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Le Grand Ceremony's diameter and lighting specifics can be customized to fit any project. Pictured: 6 custom lamps. Ø220 cm.

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An opulent lamp, an ode to femininity that conjures up the image of the brush of a skirt, a pearl choker, drapery on decolte. Pictur custom version of Ø120 cm. Technical lighting details will be adapted to the specific project.

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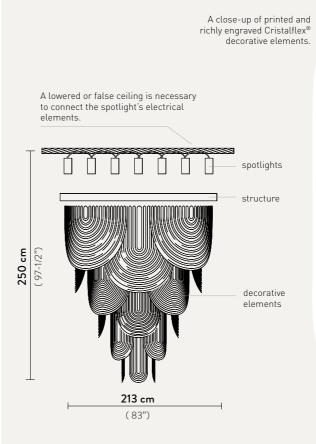
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- Araba



LE GRAND CEREMONY TECHNICAL DETAILS



21 spotlights encircle a customizable iron ring (finishing to be determined per project), inserted in the lowered or false ceiling, illuminating the opulent Cristalflex[®] layers draped below.

<u>Size:</u> Ø213 x h. 250 cm (Ø83" x h. 97-1/2")

Lighting: 20 x 8 W - GU10 LED spots suggested dim. max Ø5 x h 5 cm (1,96" x h. 1,96") + 1 x 15 W - E26/E27 LED spot suggested dimension max \emptyset 6,5 x h 9 cm (2,55" x h. 3,54") Dimmable with dimmable bulbs

Colours: Cristalflex[®] with digital printing (fumè) and white. Structure finishing upon request



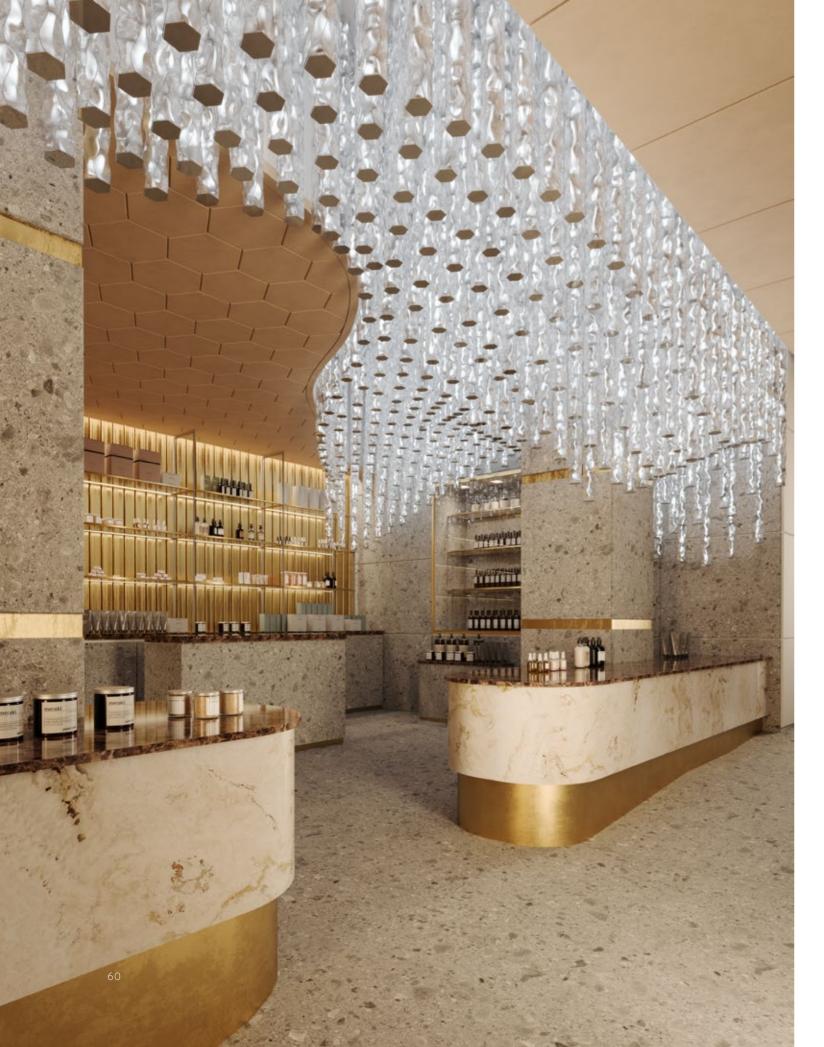


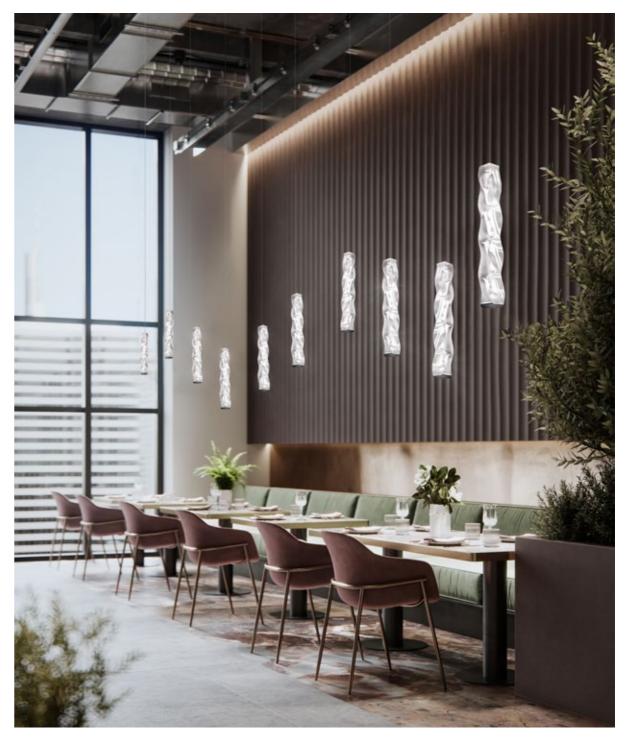


The Hugo collection enhances the qualities of traditional technical lighting, and is compliant with the main office requirements UNI EN 12464-1:2011.

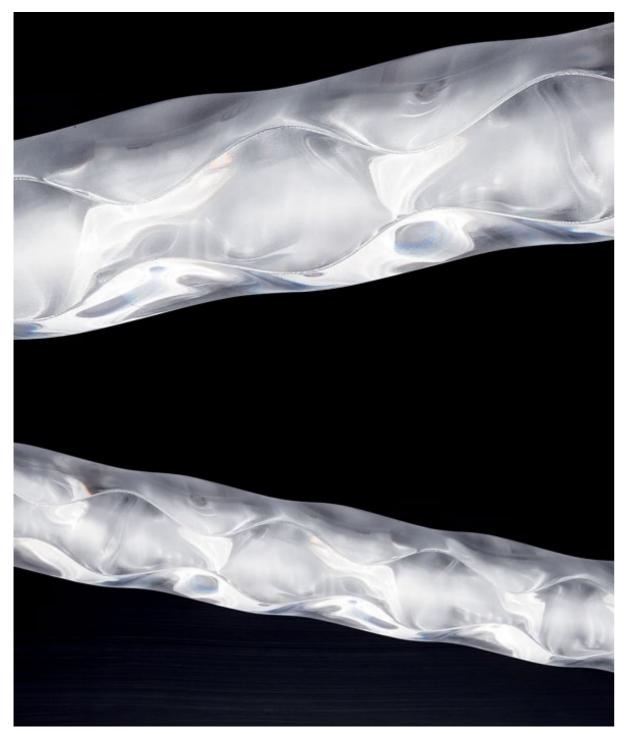


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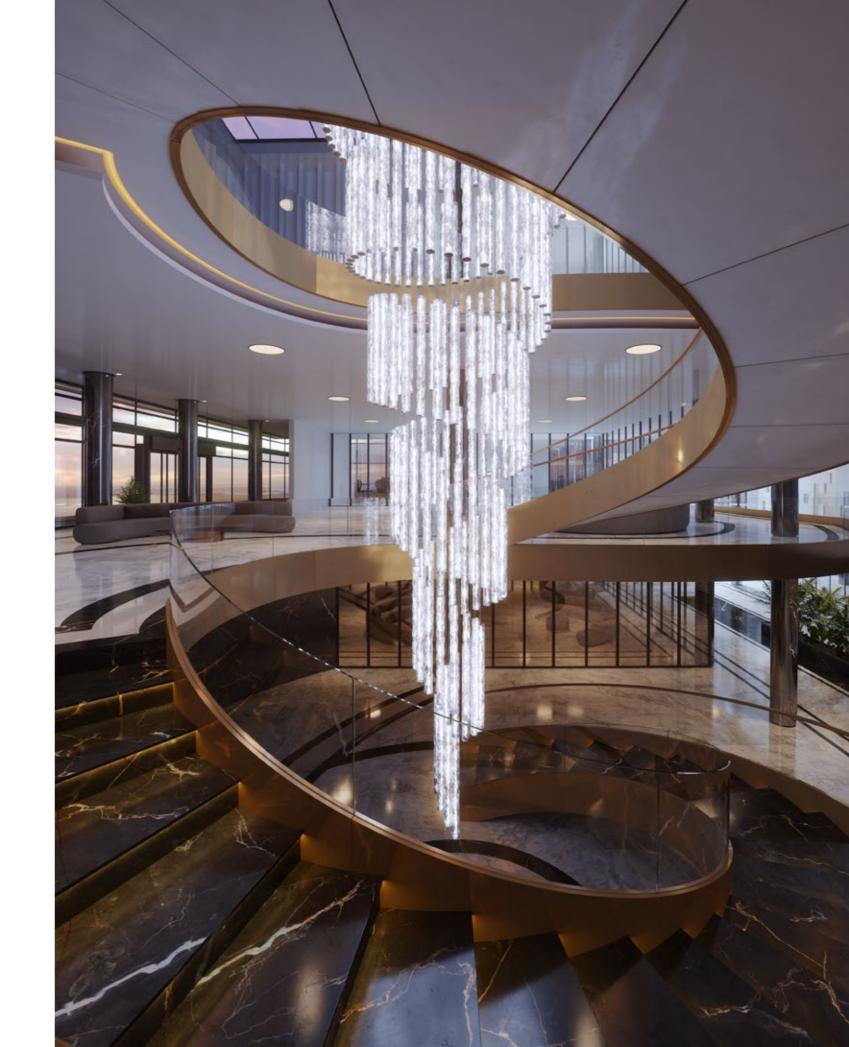




This page: a customized version of Hugo Vertical 50 cm above table surfaces. Previous page: 377 vertical modules.



The integrated LED is softened and liquified by Slamp's unique prismatic Lentiflex®. Next page: a composition of 300 Vertical modules.



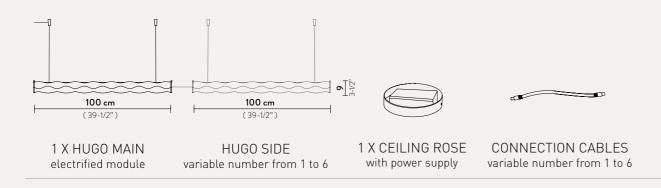
COMPLIANT WITH THE UNI EN 12464-1:2011 STANDARD

Hugo offers the same qualities of traditional technical lighting without losing Slamp's iconic aesthetic value. The main office requirements established in the UNI EN 12464-1:2011 require an average illumination of 500 lx on work surfaces, a uniformity coefficient U0 greater than 0.6, and a glare value (UGR) of less than 19. Both the Prisma and White versions conform to these requirements, including a CRI (colour rendering index) greater than 90.



1

HUGO



ARCHITECTURAL SYSTEM 2

40W-100~240V/24Vdc - 7000 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 0-10 (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

ARCHITECTURAL SYSTEM 5

100W-100~240V/24Vdc-17.500 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 0-10 or Potentiometer (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

ARCHITECTURAL SYSTEM 3

60W-100~240V / 24Vdc - 10.500 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 0-10 or Potentiometer (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

ARCHITECTURAL SYSTEM 6

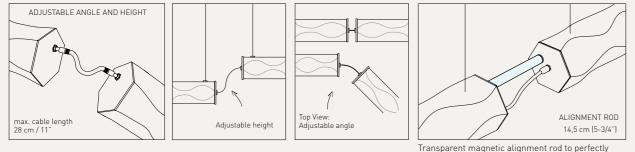
120W-100~240V/24Vdc - 21.000 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 1-10 or Potentiometer (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request



80W-100~240V/24Vdc-14.000 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 0-10 or Potentiometer (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request

ARCHITECTURAL SYSTEM 7

140W-100-240V/24Vdc-24.500 Lumen 3000 Kelvin (4000 upon request) Dimmable with: PWM, 1-10 or Potentiometer (110V-220V) Additional dimming system Dali, Bluetooth, Casambi, Triac upon request



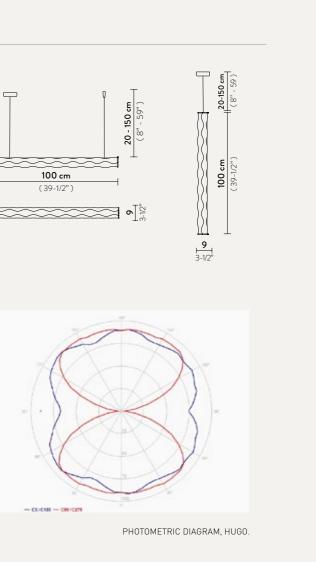
Iransparent magnetic alignment rod to perfectly align modules are available <u>upon request</u>

VERTICAL AND HORIZONTAL MODULES

The Hugo collection includes both vertical and horizontal single modules, allowing for unique, original, and easily installed solutions that can go beyond any limit. Every vertical module has a co-axis cable that creates clean lines and easy installation.

COMPLIANT WITH THE UNI EN 12464-1:2011 STANDARD

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Clizia Ø130 cm touches on the "more is more" approach to installations without compromising the palpable weightlessness that defines Slamp's creations.



Cristalflex® petals are covered in gold foil using a cold-coating process, and the crackled texture lets light shine through, an effect that other types of paint or printing cannot replicate. Lighting: Ø130: 15 x 12W E27/E26 - Large: 4 x 12W E27/E26 - Medium: 2 x 12W E27/E26 LED Filament Bulbs







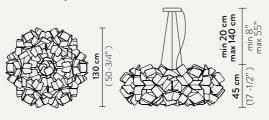
High-quality, non-toxic ink is used for screen printing that creates contemporary colors and textures. Pictured: the ceiling/wall large version of Clizia Mama non Mama black.



CLIZIA SUSPENSION

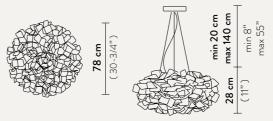
CLIZIA Ø130

15 X 12W LED Filament Bulb E26/E27 Dimmable with dimmable bulbs Made of: Polycarbonate



CLIZIA LARGE - Ø78

4 X 12W LED Filament Bulb E26/E27 Dimmable with dimmable bulbs Made of: Cristalflex®



CLIZIA MEDIUM - Ø53

4 X 12W LED Filament Bulb E26/E27 Dimmable with dimmable bulbs Made of: Cristalflex®





Available in 3 ceiling/wall versions:

L: Ø78 x h.25 cm Ø30-3/4"x h.9-3/4"

M: Ø53 x h.20 cm Ø20-3/4" x h.8"

Mini: Ø32 x h.15 cm Ø12-1/2"x h.5-3/4" Lighting / Illuminazione: M: 7 x 12W E27/E26 LED Filament Bulbs S: 4 x 12W E27/E26 LED Filament Bulbs

DESIGN BY DORIANA AND MASSIMILIANO FUKSAS

V#/84.

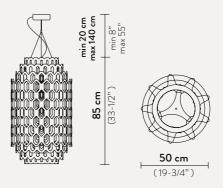




CHANTAL TECHNICAL DETAILS

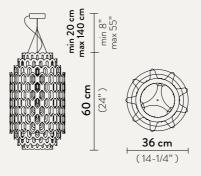
CHANTAL MEDIUM

7 X 12W LED Filament Bulbs E27/E26
Dimmable with dimmable bulbs
Made of: Cristalflex[®] / Lentiflex[®]
6m kit cable must be ordered with lamp purchase.



CHANTAL SMALL

4 X 12W LED Filament Bulbs E27/E26 Dimmable with dimmable bulbs Made of: Cristalflex® / Lentiflex® With: Magnetic System® for easy mantainance 6m kit cable must be ordered with lamp purchase





Its concentric, hexagonal shapes allow for unending views. Cristalflex® orange printed detail.

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ALL SLAMP PRODUCTS ARE PRODUCED AND ASSEMBLED IN ITALY



Tutte le lampade Slamp sono conformi alla Normativa RAEE All Slamp lamps are RAEE Standards compliant

Products are patented throughout the world and conform to the leading electrical safety standards. For any further info please ask your Slamp representative.



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poetic passionate fluid ethical lively memorable powerful leading unique visionary reliable handmade

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